

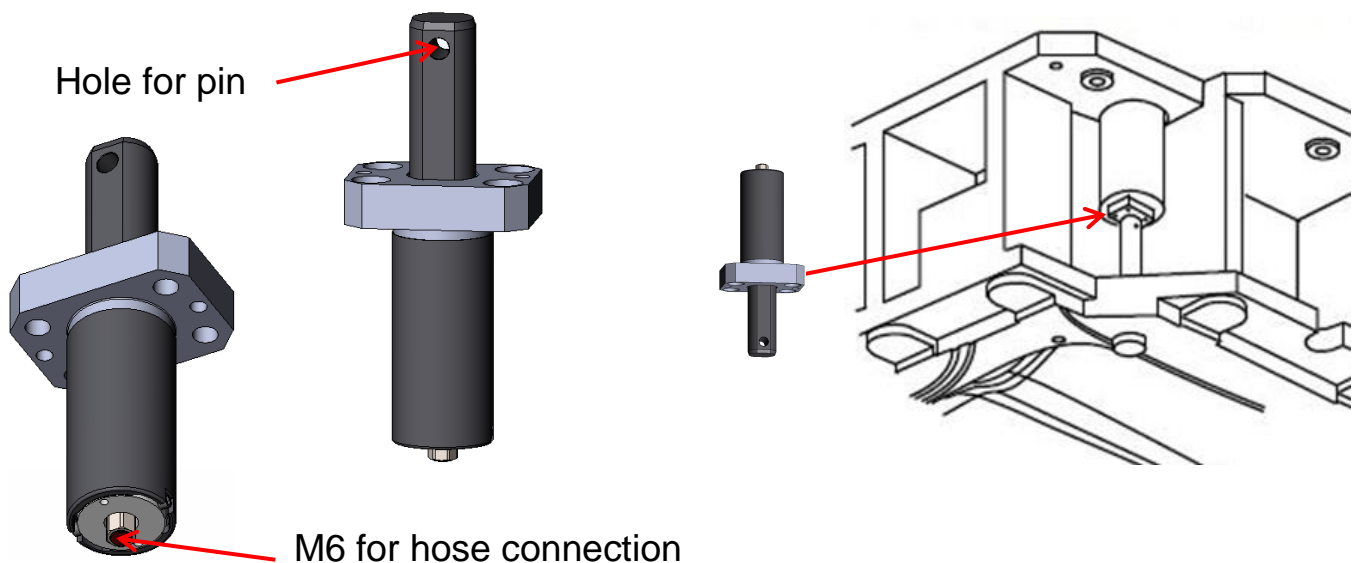
GM Hold Down Cylinder

SLMG-H 170

- New product creates a binder hold down function

Features and benefits

- Installed in the upper die to hold down panels during press return stroke
- SLMG-H is based on our standard Stock Lifter SLM 170
- Included in the GM standard 90.35.91 and 35.40.25
- Custom made (shape) hold down pin surface is possible using an anti-rotation rod with a pre-machined retainer pin hole
- Suitable for hose system with M6 port according to the GM standard
- Allows hold down pin weight up to 3 kg (approx. 400 mm) at maximum 0.8 m/s return stroke velocity (at 105 mm from press BDC or less)
- Available in three stroke lengths, 50, 100 and 125 mm
- 4 pcs per die or more are needed according to the GM standard



Availability

April 2017

How to order, example

Order No.	Stroke	Gas connection
SLMG-H 170-050	50	M6 only for hose system
SLMG-H 170-100	100	M6 only for hose system
SLMG-H 170-125	125	M6 only for hose system
SLMG 170-050	50	M6 charge port M2 spring
SLMG 170-100	100	M6 charge port M2 spring
SLMG 170-125	125	M6 charge port M2 spring

Catalog information

To be updated during next catalog print, see GM standard sheet 90.35.91.